



MODEL	DESCRIPTION	LIST PRICE
-------	-------------	------------

**HousePure® Soft
Commercial Grade
Whole House
Water Softener**

Part # WI-HP-SOFT-4

Shipping Wt: 400 lbs.

\$ 9,012

The Commercial Grade HousePure Soft is an excellent option for larger homes and businesses that require higher flow rate and/or more water softening capacity. With 96,000 grains capacity, this 4 cubic foot softener will handle the most demanding hard water applications.

The HP-Soft-4 has a 2" inlet and outlet, which can be bushed down to accept smaller pipe sizes if needed. The unit includes a commercial, 24VDC controller and a 2" metered valve.

Includes Installation Parts and Install/Owner's Manual

Valve Flow Rate: 100 GPM

Effective System Flow Rate: 40 GPM

Overall Dimensions (Including Brine Tank): Width: 42" Height: 80" Depth: 40"

Brine Tank placement in relation to the main tank: Minimum is 2" / Maximum is 15 feet

Rough in Dimension: 67"

Softening Capacity: 96,000 grains of hardness

Media: 4-cubic feet, high capacity cation resin

Salt Capacity: 750 lbs.

Operating Temperature Range: 34°F to 110°F (Not appropriate for freezing temperatures.)

Pipe Size: 2" inlet and outlet, 1" drain

Water Pressure Range: 20 PSI to 75 PSI

Operating Voltage: 24 VAC, 50/60 Hz, 120 VAC transformer included.

Water Quality: Not for use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system



Component Tested to NSF/ANSI Standard 42 for material requirements.



Meets National Lead Laws including NSF 372 - 2011 Drinking Water System Components - Lead Content and S.3874, Reduction of Lead in Drinking Water Act, CAAB 1953 and VT Act 193.

Helpful water softener facts:

For the salt (brine) tank, you can use sodium chloride or potassium chloride. Note: if sodium chloride is used, the softened water cannot be used for watering gardens or for other irrigation uses.

*The installation of a **reverse osmosis drinking water system** is recommended for persons with heart disease, hypertension, high blood pressure or a low sodium diet. See page 16-17 for reverse osmosis systems.*



MAXIMUM recommended line pressure for this product is 75 PSI. Pressure above 75 PSI indicates the absence of a properly functioning water pressure regulator at the property. Excessive water pressure poses a risk of property damage to you. Problems due to excessive water pressure are NOT covered by this product's warranty. **BEFORE** installation of any Water, Inc. product, **confirm that water supply pressure does not exceed 75 PSI.** Questions? Contact Water, Inc. Service Dept. at 800.322.WATER(9283)